



**LUCAS** *Coatings & Mastics for the Roofing Trade*  
R. M. Lucas Co. 3211 S. Wood St. Chicago, IL 60608

## **PRODUCT DATA BULLETIN**

### **#5025 SOLVENT CLEANER**

#### **PURPOSE**

Lucas #5025 Solvent Cleaner is an extremely fast drying, low-VOC solvent cleaner intended for cleaning and preparing seam areas of all types of roofing membranes prior to application of seam tapes or bonding cements. #5025 is compatible with all types of roofing.

#### **PRODUCT DESCRIPTION**

Lucas #5025 is manufactured from a ketone type solvent with a fast evaporation rate.

#### **APPLICATION**

Apply #5025 to the seam area then wipe with a clean rag. Several applications may be required for very dirty areas. Allow the solvent to dry completely before bonding the seam. Dry time will vary but is generally less than 5 minutes.

#### **CAUTION**

Flammable mixture; keep away from heat and open flames. Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Do not use near heat or open flame. If swallowed, do not induce vomiting. Keep out of reach of children. Read MSDS prior to use.

California Proposition 65 Warning: This product may contain chemicals known to the State of California to cause cancer, birth defects and/or reproductive harm.

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Ph: 800-474-7570, 602-272-8128 Fax: 602-272-8014  
www.BestMaterials.com Email: Sales@BestMaterials.com

## **#5025 SPECIFICATION**

<b>Viscosity ASTM D-2196</b>	<b>50 cps</b>
<b>Recommended rate of application</b>	<b>.25 gal. per 100 sq. ft.</b>
<b>% Volatile</b>	<b>100</b>
<b>Weight per gallon</b>	<b>6.6 lbs.</b>
<b>VOC</b>	<b>&lt;250 g/l</b>
<b>MIR (aerosol)</b>	<b>&lt; 1.2</b>
<b>Flash Point (TCC)</b>	<b>-4°F (20°C)</b>
<b>Container Sizes</b>	<b>Quart, 1, 5 gallon 14 oz. (400g) aerosol</b>

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