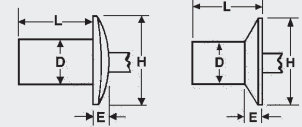


Closed-End Rivets

Distributed by: BEST MATERIALS® LLC
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5056 Aluminum/Steel • IFI Grade 19

Buttonhead

AFS Description	Bulk Part No.**	Grip Range		D Rivet Dia. Nom. Inch	Drill No. & Hole Size	H Head Dia. Nom. Inch	E Head Height Max. Inch	L Rivet Length Max.		Typical Ultimate Strength (lbs.) (newtons)	
		Inch	(mm)					Inch	(mm)	Shear	Tensile
AB4-1CLD	M56000	.020-.062	.5-1.6	1/8"(.126)	#30	.236	.050	.255	6.48	240	280
AB4-2CLD	M56001	.063-.125	1.7-3.2	3.2	(.129-.133)	5.99	1.27	.316	8.03	1060	1240
AB4-3CLD	M56002	.126-.187	3.3-4.8					.377	9.58		
AB4-4CLD	M56003	.188-.250	4.9-6.4					.440	11.18		
AB4-5CLD	M56004	.251-.312	6.5-7.9					.502	12.75		
AB4-6CLD	M56015	.313-.375	8.0-9.5					.565	14.35		
AB5-2CLD	M56005	.063-.125	1.7-3.2	5/32"(.157)	#20	.315	.065	.330	8.38	350	480
AB5-3CLD	M56006	.126-.187	3.3-4.8	4.0	(.160-.164)	8.00	1.65	.392	9.96	1550	2130
AB5-5CLD	M56007	.188-.312	4.9-7.9					.517	13.13		
AB6-2CLD	M56008	.063-.125	1.7-3.2	3/16"(.188)	#11	.374	.080	.345	8.76	500	690
AB6-4CLD	M56009	.126-.250	3.3-6.4	4.8	(.192-.196)	9.50	2.03	.470	11.94	2230	3070
AB6-6CLD	M56010	.251-.375	6.5-9.5					.595	15.11		
AB6-8CLD	M56011	.376-.500	9.6-12.7					.720	18.29		
AB6-10CLD	M56012	.501-.625	12.8-15.9					.845	21.46		
AB8-4CLD	M56013	.062-.250	1.6-6.4	1/4"(.252)	F	.512	.090	.505	12.83	900	1100
AB8-6CLD	M56014	.251-.375	6.5-9.5	6.4	(.257-.261)	13.0	2.29	.630	16.00	3950	5000

120° Countersunk

AC4-2CLD	M56016	.092-.125	2.3-3.2	1/8"(.126)	#30	.236	.050	.361	9.17	240	280
AC4-3CLD	M56017	.126-.187	3.3-4.8	3.2	(.129-.133)	5.99	1.27	.422	10.72	1060	1240
AC4-4CLD	M56018	.188-.250	4.9-6.4					.486	12.34		
AC6-4CLD	M56019	.126-.250	3.3-6.4	3/16"(.188)	#11	.374	.540	.540	13.72	500	690
				4.8	(.192-.196)	9.50	13.72			2230	3070

All Aluminum Buttonhead • IFI Grade 15

AB4-2ACL	M56201	.063-.125	1.7-3.2	1/8"(.126)	#30	.236	.050	.316	8.03	99	108
AB4-3ACL	M56202	.126-.187	3.3-4.8	3.2	(.129-.133)	5.99	1.27	.377	9.58	450	490
AB4-4ACL	M56203	.188-.250	4.9-6.4								
AB5-4ACL	M56207	.126-.250	3.3-6.4	5/32"(.157)	#20	.315	.065	.440	11.18	127	180
				4.0	(.160-.164)	8.00	1.65	.500	12.70	198	246
AB6-2ACL	M56208	.063-.125	1.7-3.2	3/16"(.188)	#11	.374	.080	.345	8.76	900	1120
AB6-4ACL	M56209	.126-.250	3.3-6.4	4.8	(.192-.196)	9.50	2.03	.417	11.94	3950	5090
AB6-6ACL	M56210	.251-.375	6.5-9.5					.591	15.06		
AB6-8ACL	M56211	.376-.500	9.6-12.7					.720	18.29		
AB6-10ACL	M56022	.501-.625	12.8-15.9					.845	21.46		

All Stainless Buttonhead

SSB4-2SCL	M56403	.063-.125	1.7-3.2	1/8"(.126)	#30	.236	.039	.346	8.79	441	551
SSB4-3SCL	M56405	.126-.187	3.3-4.8	3.2	(.129-.133)	5.99	.990	.407	10.34	2000	2500
SSB4-4SCL	M56406	.188-.250	4.9-6.4					.470	11.94		
SSB6-2SCL	M56408	.063-.125	1.7-3.2	3/16"(.188)	#11	.374	.070	.375	9.52	991	1210
SSB6-4SCL	M56409	.126-.250	3.3-6.4	4.8	(.192-.196)	9.49	1.77	.500	12.70	4500	5500
SSB6-6SCL	M56410	.251-.375	6.5-9.5					.625	15.87		
SSB6-8SCL	M56411	.376-.500	9.6-12.7					.750	19.05		
SSB6-10SCL	M56412	.501-.625	12.8-15.9					.875	22.22		

Note: A slightly smaller mandrel diameter is required for closed-end rivets; therefore when setting closed-end rivets using Marson brand rivet setting tools, we recommend you use one size smaller nosepiece when possible (i.e., to set 1/8" rivets, use 3/32" nosepiece).

KLIK-FAST RIVETS conform to IFI-126 (inch). Millimeters (mm) and newtons (N) are in green.

**Also available in packaged quantities.