POLYDECK® 400

70 Dry Mils, ICC-ES Evaluated,
Class A Fire Rating on ¾" / 21/32" Plywood
Pedestrian Deck System Data Sheet

SYSTEM DESCRIPTION
The Polydeck® 400 decking system has a class A Fire Rating on ¾" or 21/32" plywood and is a polyurethane, liquid applied, moisture cured waterproof system. The system utilizes an epoxy primer, two coats of an aromatic polyurethane basecoat and two coats of an aliphatic polyurethane topcoat. The Polydeck® 400 decking system can be applied to protect surfaces against spalling, freeze/thaw damage, and chemicals commonly encountered on these surfaces. It is an elastomeric system designed to expand and contract with normal structural movements. It will not soften in heat nor embrittle in cold. Polydeck® 400 is a proven fire rated/waterproofing system for use on a wide range of applications. Installed and maintained properly, the decking system will ensure years of service.

APPROVALS, CODES & TESTING
❖ Class A Fire Rating on ¾" or 21/32" Plywood, UBC Standard 32-7, ASTM E-108, UL 790, NFPA 256
❖ ICC-ES Report ESR-2785
❖ Los Angeles City General Approval Report #RR25171
❖ One-Hour Fire Resistive Construction, UBC Standard No. 7-1

FEATURES
❖ Seamless  ❖ Elastomeric
❖ Chemical Resistance ❖ Waterproof
❖ Recoatable
❖ Meets California VOC and AQMD Requirements, when Polyglaze 400C-FR is used in place of Polyglaze 400FR and Polyglaze 400C in place of Polyglaze 400.
❖ Meets Southern California VOC and SCAQMD Requirements, when Polyprime 2180SC is used in place of Polyprime 2180, PC-440SC in place of PC-440, Polyglaze 400SC-FR in place of Polyglaze 400FR, and Polyglaze 400SC in place of Polyglaze 400.

TYPICAL USES
❖ Walkways / Stairs ❖ Balconies
❖ Over Occupied Space ❖ Sun Decks
❖ Patios ❖ Roof Decks

PRODUCT INSTRUCTIONS
For complete information associated with the application of all Polycoat Products decking systems and products, refer to the General Guidelines and Technical Bulletin sections of the Polycoat Products catalog, which describes the products, surface preparation, job conditions, finishing details and other necessary information.

APPLICATION
Phase 1: Check area of application to ensure that it conforms to the substrate requirements, as stated in the general information section. Prime all joints, cracks, flashings with approved primers as specified below in Phase 2. Apply a two-part paste consisting of PC-440/PC-440SC/PC-440SF and PC-50 over all joints, cracks and flashing. Mixing ratio is ½ pint of PC-50 to 1 gallon of PC-440/PC-440SC/PC-440SF (0.24 liters per 3.78 liters) or 1 quart PC-50 to 5 gallons of PC-440/PC-440SC/PC-

POLYGLAZE 400/400C/400SC
(5 gal./100 sq. ft.)

POLYGLAZE 400FR/400C/FR/400SC/FR
(1 gal./100 sq. ft.)

PC-440/PC-440SF
Broadcast with Aggregate

PC-440/PC-440SC/PC-440SF
(3 gal./100 sq. ft.)

POLYPRIME 2180/2180SC
(1 gal./300 sq. ft.)

440SF (0.9 liters per 18.9 liters). Do not mix more material than can be used in 20 minutes. Bridge the joints, cracks, and flashings with 4" (10.2 cm) Straight Jacket Tape, pushing it into the paste with a trowel. Over Straight Jacket Tape, apply a stripe coat of the PC-440/PC-440SC/PC-440SF and PC-50 mixture and taper it onto the adjacent surface. Allow the surface to cure for 6 to 8 hours.

Phase 2: Metal, concrete and existing plywood which has been cleaned and sanded should be primed with Polyprime 2180/2180SC at a rate of 1 gallon/300 sq. ft. (0.14 liters/m²). Apply using a brush or phenolic core roller. This will result in a minimum 3 dry mils (76 microns) thick membrane. Allow Polyprime to become tack free before proceeding to Phase 3.

Substrates other than new plywood are to be primed.

Phase 3: Apply PC-440/PC-440SC/PC-440SF to substrate at a rate of 3 gallons/100 sq. ft. (1.2 liters/m²). For best results, use a notched trowel or squeegee. A phenolic core roller may be used but extra care should be taken to prevent air bubbles. Spread PC-440/PC-440SC/PC-440SF evenly over the entire deck resulting in a minimum 33 ± 2 dry mils (838 ± 51 microns) thick membrane. Allow PC-440/PC-440SC/PC-440SF to cure before proceeding to Phase 4.

Phase 4: Apply a second coat of PC-440/PC-440SC/PC-440SF at a rate of 1½ gallons/100 sq. ft. (0.61 liters/m²) immediately. Broadcast washed, dry, rounded sand, 20 mesh (0.0331 in.; 0.841 mm), 6.5+ Moh’s minimum hardness at a rate of 100 lbs/100 sq. ft. into the wet second coat, covering it completely. This coat will result in an additional minimum 16 ± 2 dry mils (406 ± 51 microns) thick membrane, exclusive of aggregate. Allow to cure before removing all loose aggregate.

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Phase 5: Apply desired color of Polyglaze 400FR/400C-FR/400SC-FR topcoat mixture at a rate of 1½ gallons/100 sq.ft. (0.51 liters/m²). Mixing ratio is 1 part Polyglaze 400FR/400C-FR/400SC-FR Part-1 Powder to 5 parts 400FR/400C-FR/400SC-FR Part-2 Liquid. For best results use a phenolic core roller. This coat will result in an additional minimum 13 ± 2 dry mils (330 ± 51 microns) thick coating. Allow to cure before proceeding to Phase 6.

Phase 6: Apply desired color of Polyglaze 400/400C/400SC topcoat at a rate of ¾ gallon/100 sq. ft. (0.31 liters/m²). This coat will result in an additional 8 ± 2 dry mils (203 ± 51 microns) thick membrane. At 75°F (24°C) and 50% relative humidity, allow 72 hours of cure time before permitting heavy traffic on the finished system.

OPTIONAL FAST CURE
First Basecoat: The addition of PC-50 will shorten cure time to 4 to 8 hours for each coat. Recoats should occur 12 hours after cure. PC-50 should not be used in the second basecoat, as the sand will not adhere properly.

Topcoat: The addition of Polyglaze Hardener will shorten cure time to 6 to 8 hours for each coat. Recoats should occur 8-12 hours of when surface becomes tack-free.

FINISHED SYSTEM
When applied as directed, the Polydeck® 400 decking system will provide 73 ± 5 dry mils (1854 ± 127 dry microns), exclusive of aggregate, of superior waterproofing protection. Requires a continuous coating application to minimize lines and/or streaking. Any optional adhesion test is to be performed seven days after product application.

PACKAGING
Polyprime 2180/2180SC: 2 gallon kits (One 1 gallon can of Part-A and One 1 gallon can of Part-B) or 10 gallon kits (One 5 gallon pail of Part-A and One 5 gallon pail of Part-B).
PC-440/PC-440SC/PC-440SF: 1 gallon cans or 5 gallon pails.
Polyglaze 400FR/400C-FR/400SC-FR: 6 gallon kit (One 6 gallon pail containing 1 gallon bag of Polyglaze 400FR Part-1 Powder and One 5 gallon pail containing 5 gallons of Polyglaze 400FR/400C-FR/400SC-FR Part-2 Liquid).
Polyglaze 400/400C/400SC: 1 gallon cans or 5 gallon pails.
Primers, Basecoats and Topcoats have a shelf life of 1 year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 60-95°F (15-35°C).

LIMITATIONS
The following conditions must not be coated with Polycoat Products deck coating systems or products: on below grade surfaces, swimming pools, magnetite, lightweight concrete, asphalt surfaces and asphalt overlays.

Concrete must exhibit 3000-psi minimum strength. Concrete surfaces to be coated must be trowel finished in compliance with the American Concrete Institute (except that hand troweling is not required), followed by a fine hair brooming, left free of loose particles, and shall be without ridges, projections, voids and concrete droppings that would be mechanically detrimental to coating application or function.

New concrete must be cured for 28 days.

Concrete cleaning (see general guidelines).

Polycoat Products coating systems should not be subjected to rising water tables or hydrostatic pressure on slab-on-grade decks.

The only acceptable grade of plywood is APA rated exterior grade or better.

The appearance and physical characteristics of the plywood and grade should be considered.

Plywood should be new or cleaned and sanded (see general guidelines).

Coating should be applied at least 5°F (3°C) above the dew point.

Coverage rates recommended are based on lab conditions, applied at 75°F (24°C) ambient temperature and are intended to be minimum coverage rates on clean, smooth plywood, and are exclusive of additional amounts needed to fill potholes, spallings, scaling, rough and irregular surfaces. Porosity and roughness of the substrate, aggregate size, and product temperature will affect coverage rates. Material film thickness rates are calculated on theoretical coverage for a smooth substrate and do not account for the actual texture or substrate conditions in the field or at the time of application. Sample mockups on the projects are recommended to determine the exact coverage rates necessary to waterproof the deck to acceptable standards.

Equipment should be cleaned with a urethane grade environmentally safe solvent, as permitted under local regulations, immediately after use.

Uncured materials are sensitive to heat and moisture.

The substrate must be structurally sound and sloped for proper drainage.

Polycoat Products assumes no liability for substrate defects.

Field visits by Polycoat Products personnel are for the purpose of making technical recommendations only and are not to supervise or provide quality control on the job site.

WARNING
The products in this system contain Isocyanates, Solvent, Epoxy Resin and Curatives.

Please read all information in the general guidelines, product data sheets, guide specifications and material safety data sheets (MSDS) before applying materials. Published technical data and instructions are subject to change without notice. Contact your local Polycoat Products representative or visit our website for current technical data and instructions.

LIMITED WARRANTY
Polycoat Products warrants to products to be free of manufacturing defects and that they will meet Polycoat Products guide specifications and product data sheets over a sound, properly prepared substrate, will not allow water migration for a period of 10 years after application. Seller’s sole responsibility shall be to replace that portion of the product of this manufacturer that fails due to manufacturing defects. This limited warranty is void if the product is not properly applied. Seller’s and manufacturer’s sole responsibility shall be to replace that portion of the product of this manufacturer that fails due to manufacturing defects. This limited warranty is void if the product is not properly applied.

DISCLAIMER
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