

TITEBOND® WEATHERMASTER™ METAL ROOF SEALANT

PHYSICAL PROPERTIES	Type: Advanced polymer (reactive) State: Medium-viscosity caulk Color: Over 50 colors Solids: 99% Viscosity: 500,000	Calculated VOC (less water): 9 g/L (<2% wt.) Weight/gallon: 13.85 lbs. Flashpoint: > 200°F. Freeze/thaw stability: Stable Storage life: 12 months in tightly closed containers at 75°F.																								
APPLICATION GUIDELINES	Application temperature: Above 0°F. Service temperatures: -75°F. to 350°F. Method of application: Cartridge/caulking gun, bulk/sausage gun Coverage (maximum): Approximate length of bead according to bead diameter: <table border="1" data-bbox="633 514 1347 598"> <thead> <tr> <th>Container</th> <th>1/4" bead</th> <th>3/8" bead</th> <th>1/2" bead</th> </tr> </thead> <tbody> <tr> <td>10.1 oz. Cartridge</td> <td>31 ft</td> <td>13.5 ft</td> <td>7.5 ft</td> </tr> <tr> <td>20 oz. Sausage Pack</td> <td>61 ft</td> <td>27 ft</td> <td>15 ft</td> </tr> </tbody> </table> Tooling time: For a 1/4" bead, approximately 20-40 minutes, depending on temperature and humidity. Working surfaces: For best results, surfaces should be clean down to the original substrate and free from any material that may deter adhesion. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability. To ensure neat sealant lines, mask areas adjacent to joints. Remove masking tape immediately once bead is tooled. Cleanup: Clean tools with toluene or mineral spirits before it dries. Scrape dried excess. Follow solvent vendor's precautions.		Container	1/4" bead	3/8" bead	1/2" bead	10.1 oz. Cartridge	31 ft	13.5 ft	7.5 ft	20 oz. Sausage Pack	61 ft	27 ft	15 ft												
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PRODUCT FEATURES	<ul style="list-style-type: none"> • Outperforms silicone, tripolymer and polyurethane sealants • Adheres to Kynar™ coated metals • Applies easily in extreme weather conditions • Excellent adhesion to most common building materials • Permanently flexible and watertight seal • UV-resistant • VOC-compliant • Passes ASTM C920, Type S, Grade NS, Class 50, Use NT, T, G and A • Passes ASTM C510, ASTM C639, ASTM C661, ASTM C679, ASTM C717, ASTM C719, ASTM C793, ASTM C794, ASTM C1183, ASTM C1193, ASTM C1246, ASTM D412, ASTM D624 and ASTM G155 • Passes Federal Specification TT-S-00230C, Type II, Class A • Passes CAN/CGSB-19 13-M87, Classification MCG-2-25-A-N, No.81026 • USDA approved for use in meat and poultry areas 																									
LIMITATIONS	Air, caulk and surface temperature should be above 0°F. WeatherMaster Metal Roof sealant may be painted anytime after one hour with water-based paint. For other types of paints, a compatibility test is recommended. If joint depth exceeds 5/16", use backing material. Not designed for continuous submersion or use below the waterline. For questions, please call our Help Line 1-800-347-4583 or visit us at titebond.com.																									
CAUTION STATEMENT	CAUTION: EYE AND SKIN IRRITANT. Do not swallow. Do not allow eye contact or prolonged skin contact. First Aid: If swallowed, do not induce vomiting; contact physician. If eye contact occurs, flush with water for 15 minutes. Wash skin contact areas with soap and water. If irritation from eye or skin contact areas persists, contact physician. Product releases methanol during cure. For additional information, refer to Material Safety Data Sheet. KEEP OUT OF THE REACH OF CHILDREN.																									
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