**TITEBOND® WEATHERMASTER™ METAL ROOF SEALANT**

**PHYSICAL PROPERTIES**

- **Type:** Advanced polymer (reactive)
- **State:** Medium-viscosity caulk
- **Color:** Over 50 colors
- **Solids:** 99%
- **Viscosity:** 500,000
- **Calculated VOC (less water):** 9 g/L (<2% wt.)
- **Weight/gallon:** 13.85 lbs.
- **Flashpoint:** > 200°F.
- **Freeze/thaw stability:** Stable
- **Storage life:** 12 months in tightly closed containers at 75°F.

**APPLICATION GUIDELINES**

- **Application temperature:** Above 0°F.
- **Service temperatures:** -75°F. to 350°F.
- **Method of application:** Cartridge/caulking gun, bulk/sausage gun
- **Coverage (maximum):** Approximate length of bead according to bead diameter:
  - Container 1/4" bead 3/8" bead 1/2" bead
  - 10.1 oz. Cartridge 31 ft 13.5 ft 7.5 ft
  - 20 oz. Sausage Pack 61 ft 27 ft 15 ft
- **Tooling time:** For a 1/4" bead, approximately 20-40 minutes, depending on temperature and humidity.
- **Working surfaces:** For best results, surfaces should be clean down to the original substrate and free from any material that may deter adhesion. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability. To ensure neat sealant lines, mask areas adjacent to joints. Remove masking tape immediately once bead is tooled.
- **Cleanup:** Clean tools with toluene or mineral spirits before it dries. Scrape dried excess. Follow solvent vendor’s precautions.

**PRODUCT FEATURES**

- Outperforms silicone, tripolymer and polyurethane sealants
- Adheres to Kynar™ coated metals
- Applies easily in extreme weather conditions
- Excellent adhesion to most common building materials
- Permanently flexible and watertight seal
- UV-resistant
- VOC-compliant
- Passes ASTM C920, Type S, Grade NS, Class 50, Use NT, T, G and A
- Passes Federal Specification TT-S-00230C, Type II, Class A
- Passes CAN/CGSB-19 13-M87, Classification MCG-2-25-A-N, No.81026
- USDA approved for use in meat and poultry areas

**LIMITATIONS**

Air, caulk and surface temperature should be above 0°F. WeatherMaster Metal Roof sealant may be painted anytime after one hour with water-based paint. For other types of paints, a compatibility test is recommended. If joint depth exceeds 5/16", use backing material. Not designed for continuous submersion or use below the waterline. For questions, please call our Help Line 1-800-347-4583 or visit us at titebond.com.

**CAUTION STATEMENT**

- **CAUTION: EYE AND SKIN IRRITANT.** Do not swallow. Do not allow eye contact or prolonged skin contact. **First Aid:** If swallowed, do not induce vomiting; contact physician. If eye contact occurs, flush with water for 15 minutes. Wash skin contact areas with soap and water. If irritation from eye or skin contact areas persists, contact physician. Product releases methanol during cure. For additional information, refer to Material Safety Data Sheet. **KEEP OUT OF THE REACH OF CHILDREN.**

**ORDERING INFORMATION**

<table>
<thead>
<tr>
<th>Cat. No.</th>
<th>Size</th>
<th>Units per Package</th>
<th>Weight</th>
<th>Packages per Pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>61001</td>
<td>10.1 oz Cartridge (Fixed or Twist On nozzle)</td>
<td>12</td>
<td>15</td>
<td>108</td>
</tr>
<tr>
<td></td>
<td>White</td>
<td></td>
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<tr>
<td></td>
<td>Over 50 colors available</td>
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<tr>
<td></td>
<td>20 oz. Sausage Pack White</td>
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</tr>
<tr>
<td></td>
<td>10 colors available</td>
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<tr>
<td>Special Order</td>
<td>55 Gallon Drum (Available by special order)</td>
<td>1</td>
<td>810</td>
<td>4</td>
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</tbody>
</table>

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

2020 Bruck Street, Columbus, Ohio 43207
CUSTOMER SERVICE 1-800-669-4583
TECH SERVICE 1-800-347-GLUE
www.titebond.com

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**Titebond® WeatherMaster™**
**Metal Roof Sealant**

**Warranty Information**

**Limited Warranty:**
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