



Aluminum/Steel Rivets

5056 Aluminum Rivet • Coated Steel Mandrel • IFI Grade 19

Buttonhead

AFS Description	Bulk Part No.**	Grip Range		D Rivet Dia. Nom. Inch	Drill No. & Hole Size	H Head Dia. Nom. Inch	E Head Height Max. Inch	L Rivet Length Max.		Typical Ultimate Strength (lbs.) (newtons)	
		Inch	(mm)					Inch	(mm)	Shear	Tensile
AB3-2	M50300	.020-.125	.5-3.2	3/32" (.094)	#41 (.097-.100)	.188	.032	.250	6.4	120	160
AB3-4	M50302	.126-.250	3.3-6.4	2.4	(2.46-2.54)	4.78	.810	.375	9.5	534	711
AB4-1	M50311	.020-.062	.5-1.6	1/8" (.125)	#30 (.129-.133)	.250	.040	.212	5.4	225	315
AB4-2	M50312	.063-.125	1.7-3.2	3.2	(3.28-3.38)	6.35	1.02	.275	7.0	1000	1401
AB4-3	M50315	.126-.187	3.3-4.8					.337	8.6		
AB4-4	M50317	.188-.250	4.9-6.4					.400	10.2		
AB4-5	M50320	.251-.312	6.5-7.9					.462	11.7		
AB4-6	M50321	.313-.375	8.0-9.5					.525	13.4		
AB4-8	M50322	.376-.500	9.6-12.7					.650	16.5		
AB4-10	M50325	.501-.625	12.8-15.9					.775	19.7		
AB5-2	M50332	.020-.125	.5-3.2	5/32" (.156)	#20 (.160-.164)	.312	.050	.300	7.6	300	470
AB5-3	M50334	.126-.187	3.3-4.8	4.0	(4.06-4.16)	7.92	1.27	.362	9.2	1334	2090
AB5-4	M50335	.188-.250	4.9-6.4					.425	10.8		
AB5-6	M50336	.251-.375	6.5-9.5					.550	14.0		
AB5-8	M50337	.376-.500	9.6-12.7					.675	17.2		
AB6-2	M50345	.020-.125	.5-3.2	3/16" (.187)	#11 (.192-.196)	.375	.060	.325	8.3	465	700
AB6-4	M50347	.126-.250	3.3-6.4	4.8	(4.06-4.16)	9.53	1.52	.450	11.5	2068	3113
AB6-6	M50349	.251-.375	6.5-9.5					.575	14.6		
AB6-8	M50352	.376-.500	9.6-12.7					.700	17.8		
AB6-10	M50355	.501-.625	12.8-15.9					.825	21.0		
AB6-12	M50359	.626-.750	16.0-19.1					.950	24.2		
AB6-16	M50366	.751-1.00	19.2-25.4					1.200	30.5		
AB8-4	M52381	.126-.250	3.3-6.4	1/4" (.250)	F (.257-.261)	.500	.080	.500	12.7	990	1195
AB8-6	M52383	.251-.375	6.5-9.5	6.4	(6.53-6.63)	12.70	1.88	.625	15.9	4403	5315
AB8-8	M52385	.376-.500	9.6-12.7					.750	19.1		
AB8-10	M52387	.501-.625	12.8-15.9					.875	21.0		
AB8-12	M52389	.626-.750	16.0-19.1					1.000	25.4		
AB8-14	M52388	.751-.875	19.2-22.2					1.125	28.6		
AB8-16	M52390	.876-1.000	22.3-25.4					1.250	31.8		

Large Flange

ABL4-2	M50314	.063-.125	1.7-3.2	1/8" (.125)	#30 (.129-.133)	.375	.065	.275	7.0	225	315
ABL4-3	M50324	.126-.187	3.3-4.8	3.2	(3.28-3.38)	9.53	1.65	.337	8.6	1000	1401
ABL4-4	M50319	.188-.250	4.9-6.4					.400	10.2		
ABL4-6	M50326	.313-.375	8.0-9.5					.525	13.3		
ABL5-4	M50338	.126-.250	3.2-6.4	5/32" (.156)	#20 (.160-.164)	.468	.070	.425	10.8	300	470
				4.0	(4.06-4.16)	11.9	1.78			1334	2090
ABL6-4	M50348	.126-.250	3.3-6.4	3/16" (.187)	#11 (.192-.196)	.615	.090	.450	11.5	465	700
ABL6-6	M50350	.251-.375	6.5-9.5	4.8	(4.88-4.98)	15.88	2.08	.575	14.6	2068	3113
ABL6-8	M50353	.376-.500	9.6-12.7					.700	17.8		
ABL6-10	M50356	.501-.625	12.8-15.9					.825	21.0		
ABL6-12	M50360	.626-.750	16.0-19.1					.950	24.2		
ABL6-14	M50365	.751-.875	19.2-22.2					1.200	27.3		
ABL6-16	M50367	.876-1.000	22.3-25.4					1.450	30.5		

120° Countersunk

AC4-2	M50313	.092-.125	2.3-3.2	1/8" (.125)	#30 (.129-.133)	.220	.031 REF	.275	7.0	225	315
AC4-3	M50316	.126-.187	3.3-4.8	3.2	(3.28-3.38)	5.59	1.14	.337	8.6	1000	1401
AC4-4	M50318	.188-.250	4.9-6.4					.400	10.2		
AC4-5	M50323	.251-.312	6.5-9.5					.525	11.7		
AC5-4	M50340	.188-.250	4.9-6.4	5/32" (.156)	#20 (.160-.164)	.281	.040 REF	.425	10.8	300	470
AC5-6	M50342	.251-.375	6.5-9.5	4.0	(4.06-4.16)	7.2	1.20	.550	14.0	1334	2090
AC5-8	M50343	.376-.500	9.6-12.7					.675	17.2		
AC6-4	M50346	.151-.250	3.8-6.4	3/16" (.187)	#11 (.192-.196)	.350	.050 REF	.407	10.3	465	700
AC6-6	M50329	.251-.375	6.5-9.5	4.8	(4.88-4.98)	8.89	1.27	.575	14.6	2068	3113
AC6-8	M50306	.376-.500	9.6-12.7					.700	17.8		

KLIK-FAST RIVETS conform to IFI-114 (inch) and IFI-505 (metric). Millimeters (mm) and newtons (N) are in green.

** Also available in various packaged quantities.