MasterSeal® SL 1™
One-component elastomeric, self-leveling polyurethane sealant

FORMERLY SONOLASTIC® SL 1™

DESCRIPTION
MasterSeal SL 1 is one component, non-priming, self-leveling elastomeric polyurethane designed for expansion joints in concrete floors and decks. Use it where flexibility as well as abrasion and puncture resistance are required.

PRODUCT HIGHLIGHTS
- Movement capability of ±25% allows expansion and contraction with joint movement
- Abrasion resistant to provide for longer wearing and durability
- Easy to gun for quick installation
- Variety of types and sizes of packaging to help reduce jobsite waste
- No priming needed on most surfaces, offering excellent adhesion
- Self-leveling, so no tooling needed
- Wide application temperature range makes MasterSeal SL 1 suitable for all climates
- Excellent weatherability for long-lasting performance

SUBSTRATES
- Concrete
- Metal

HOW TO APPLY

1. The product may be used in sealant joints designed in accordance with SWR institute’s Sealants - The Professional’s Guide.

2. In optimal conditions, the depth of the sealant should be ½ the width of the joint. The sealant joint depth (measured at the center) should always fall between the maximum depth of ½” and the minimum depth of ¼”. Refer to Table 1.

3. In deep joints, the sealant depth must be controlled by closed cell backer rod or soft backer rod. Where the joint depth does not permit the use of backer rod, a bond breaker (polyethylene strip) must be used to prevent three-point bonding.

APPLICATIONS
- Horizontal
- Interior and exterior
- Expansion joints
- Control joints
- Pavers
- Plaza decks
- Industrial floors
- Driveways/garages
- Sidewalks
- Decks
- Parking structures
- Pitch pans

PACKAGING
- 2 gallon pails (7.6 L)
- 825 ml cartridges, 12 cartridges per carton
- 300 ml cartridges, 30 cartridges per carton and 12 cartridges per carton

COLOR
Limestone, Gray and Stone

YIELD
See page 3 for charts

STORAGE
Store in unopened containers in a cool, clean, dry area. Storing at elevated temperatures will reduce shelf life.

SHELF LIFE
IN BULK
6 months when properly stored

CARTRIDGES
1 year when properly stored

VOC CONTENT
29 g/L
less water and exempt solvents

See page 3 for charts
Technical Data

Composition
MasterSeal SL 1 is a single-component polyurethane sealant, which cures by reaction with atmospheric moisture.

Compliances
• ASTM C 920, Type S, Grade P, Class 25, Use T, M, NT, A and O*
• Federal Specification TTS- 00230C, Type 1, Class A
• Corps of Engineers CRD-C-541
• Canadian Specification CAN/CGSB 19.13-M87, Classification C-1-40-B-N and C-1-25-B-N, No. 81028
• CFI accepted
• USDA compliant for use in areas that handle meat and poultry
* Refer to substrates in Where to Use.

Surface Preparation
Substrates must be structurally sound, fully cured, dry and clean. Substrates should always be free of the following: dirt, loose particles, oil, grease, asphalt, tar, paint, wax, rust, waterproofing or curing and parting compounds, membrane materials and sealant residue.

Application
1. For most applications, priming is not required; joints subject to periodic water immersion, however, must be primed with MasterSeal P 173. On surfaces other than concrete, conduct a test application to verify adhesion.
2. Apply primer in a thin, uniform film. Avoid buildup of excess primer.
3. Avoid applying primer beyond joint faces. To minimize the contamination of adjacent surfaces, apply masking tape before priming and remove before the sealant has begun to thicken and set.

Curing Time
The cure of MasterSeal SL 1 varies with temperature and humidity. The following times assume 75° F (24° C), 50% relative humidity, and a joint ½” width by ¼” depth (13 by 6 mm).
- Skins: overnight or within 24 hours
- Full cure: approximately 1 week
- Immersion service: 21 days

Table 1: Joint Width and Sealant Depth

<table>
<thead>
<tr>
<th>JOINT WIDTH, IN (MM)</th>
<th>SEALANT DEPTH AT MIDPOINT, IN (MM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>¼–½ (6–13)</td>
<td>¼ (6)</td>
</tr>
<tr>
<td>½–¾ (13–19)</td>
<td>¼–¹⁄₄ (6–10)</td>
</tr>
<tr>
<td>¾–1 (19–25)</td>
<td>¼–¹⁄₄ (10–13)</td>
</tr>
<tr>
<td>1–1½ (25–38)</td>
<td>½ (13)</td>
</tr>
</tbody>
</table>

Test Data

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>RESULTS</th>
<th>TEST METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Movement Capability, %</td>
<td>±25</td>
<td>ASTM C 719</td>
</tr>
<tr>
<td>Tensile strength, psi (MPa)</td>
<td>300 (2.1)</td>
<td>ASTM D 412</td>
</tr>
<tr>
<td>Elongation, %</td>
<td>800</td>
<td>ASTM D 412</td>
</tr>
<tr>
<td>Hardness, Shore A</td>
<td>25</td>
<td>ASTM C 661</td>
</tr>
<tr>
<td>Artificial weathering,</td>
<td>Excellent</td>
<td>ASTM G 26</td>
</tr>
<tr>
<td>Xenon arc, 1,000 hrs</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Low temperature flexibility, ° F (° C)</td>
<td>-15 (-26)</td>
<td>ASTM C 793</td>
</tr>
<tr>
<td>Viscosity, poise</td>
<td>325</td>
<td>Brookfield</td>
</tr>
</tbody>
</table>

Test results are typical values obtained under laboratory conditions. Reasonable variations can be expected.

NEW CONCRETE
Remove all loose material from joints by wire brushing. Sandblast surfaces in contact with form-release agents. Fresh concrete must be fully cured. Laitance must be removed by abrading.

OLD CONCRETE
For previously sealed joints, remove all old material by mechanical means. If joint surfaces have absorbed oils, remove sufficient concrete to ensure a clean surface.

PRIMING
1. Allow approximately 15–30 minutes drying time before applying sealant (primer should be tack-free). Priming and sealing must be done on the same day.

APPLICATION
1. Fill joints by pouring the sealant from a spouted container.
2. Fill joints from the bottom; avoid bridging of the joint, which may form air voids. Sealant will self-level to form a clean joint surface.

4. To maintain the recommended sealant depth, install backer rod by compressing and rolling it into the joint channel without stretching it lengthwise. Closed cell backer rod should be about ¼” (3 mm) larger in diameter than the width of the joint to allow for compression. Soft backer rod should be approximately 25% larger in diameter than the joint width. The sealant does not adhere to it, and no separate bond breaker is required. Do not prime or puncture the backer rod.

4. Allow approximately 15–30 minutes drying time before applying sealant (primer should be tack-free). Priming and sealing must be done on the same day.

APPLICATION
1. Fill joints by pouring the sealant from a spouted container.
2. Fill joints from the bottom; avoid bridging of the joint, which may form air voids. Sealant will self-level to form a clean joint surface.

CURING TIME
The cure of MasterSeal SL 1 varies with temperature and humidity. The following times assume 75° F (24° C), 50% relative humidity, and a joint ½” width by ¼” depth (13 by 6 mm).
- Skins: overnight or within 24 hours
- Full cure: approximately 1 week
- Immersion service: 21 days

NEW CONCRETE
Remove all loose material from joints by wire brushing. Sandblast surfaces in contact with form-release agents. Fresh concrete must be fully cured. Laitance must be removed by abrading.

OLD CONCRETE
For previously sealed joints, remove all old material by mechanical means. If joint surfaces have absorbed oils, remove sufficient concrete to ensure a clean surface.

PRIMING
1. Allow approximately 15–30 minutes drying time before applying sealant (primer should be tack-free). Priming and sealing must be done on the same day.

APPLICATION
1. Fill joints by pouring the sealant from a spouted container.
2. Fill joints from the bottom; avoid bridging of the joint, which may form air voids. Sealant will self-level to form a clean joint surface.

CURING TIME
The cure of MasterSeal SL 1 varies with temperature and humidity. The following times assume 75° F (24° C), 50% relative humidity, and a joint ½” width by ¼” depth (13 by 6 mm).
- Skins: overnight or within 24 hours
- Full cure: approximately 1 week
- Immersion service: 21 days
### Yield

**LINEAR FEET PER GALLON**

<table>
<thead>
<tr>
<th>JOINT DEPTH, (INCHES)</th>
<th>¼</th>
<th>½</th>
<th>⅜</th>
<th>⅝</th>
<th>⅞</th>
<th>1</th>
<th>1½</th>
<th>2</th>
<th>3</th>
<th>JOINT WIDTH (INCHES)</th>
</tr>
</thead>
<tbody>
<tr>
<td>¼</td>
<td>308</td>
<td>205</td>
<td>154</td>
<td>122</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>⅜</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>82</td>
<td>68</td>
<td>58</td>
<td>51</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>⅝</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>51</td>
<td>44</td>
<td>38</td>
<td>26</td>
<td>19</td>
<td>12</td>
</tr>
</tbody>
</table>

**METERS PER LITER**

<table>
<thead>
<tr>
<th>JOINT DEPTH, (MM)</th>
<th>6</th>
<th>10</th>
<th>13</th>
<th>16</th>
<th>19</th>
<th>22</th>
<th>25</th>
<th>38</th>
<th>50</th>
<th>75</th>
<th>JOINT WIDTH (MM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>24.8</td>
<td>16.5</td>
<td>12.4</td>
<td>9.8</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>10</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>6.6</td>
<td>5.5</td>
<td>4.7</td>
<td>4.1</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>13</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>4.1</td>
<td>3.5</td>
<td>3.0</td>
<td>2.2</td>
<td>1.5</td>
<td>0.7</td>
<td>–</td>
</tr>
</tbody>
</table>

**LINEAR FEET PER 825 ML CARTRIDGE**

<table>
<thead>
<tr>
<th>JOINT DEPTH, (INCHES)</th>
<th>¼</th>
<th>½</th>
<th>⅜</th>
<th>⅝</th>
<th>⅞</th>
<th>1</th>
<th>1½</th>
<th></th>
<th>JOINT WIDTH (INCHES)</th>
</tr>
</thead>
<tbody>
<tr>
<td>¼</td>
<td>72</td>
<td>48</td>
<td>36</td>
<td>28.5</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>⅜</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>19.25</td>
<td>16</td>
<td>13.5</td>
<td>12</td>
<td></td>
<td>–</td>
</tr>
<tr>
<td>⅝</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>12</td>
<td>10.2</td>
<td>8.8</td>
<td></td>
<td>–</td>
</tr>
</tbody>
</table>

**LINEAR METER PER 825 ML CARTRIDGE**

<table>
<thead>
<tr>
<th>JOINT DEPTH, (MM)</th>
<th>6</th>
<th>10</th>
<th>13</th>
<th>16</th>
<th>19</th>
<th>22</th>
<th>25</th>
<th>JOINT WIDTH (MM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>20.5</td>
<td>13.6</td>
<td>10.2</td>
<td>8.1</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>10</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>5.4</td>
<td>4.5</td>
<td>3.9</td>
<td>3.4</td>
<td>–</td>
</tr>
<tr>
<td>13</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>3.4</td>
<td>2.9</td>
<td>2.5</td>
<td>–</td>
</tr>
</tbody>
</table>
CLEANUP
Clean equipment with MasterSeal 990 or xylene immediately after use and before sealant has cured. Cured sealant may be removed by cutting with a sharp-edged tool, thin films by abrading.

FOR BEST PERFORMANCE
• Do not allow uncured MasterSeal SL 1 to come into contact with alcohol-based materials or solvents.
• Do not apply polyurethane sealants in the vicinity of uncured silicone sealants or uncured MasterSeal NP 150™.
• MasterSeal SL 1 is not intended for continuous water immersion. Contact Technical Service for recommendations.
• Backer rods, joint fillers and bond breakers must be tightly installed to prevent loss of sealant through joint bottoms.
• Joints subject to puncture by high heels or umbrella points require a stiffer or higher density backup material; cork or rigid non-impregnated cane-fiber joint fillers are suitable. Separate materials from the sealant by a non-adhering bond breaker (polyethylene tape).
• High temperatures or humidity may cause uncured material to bubble.
• Sealant may bubble if substrates are not dry or if material is applied too deep.
• Do not use other caulks, sand, or incompressibles as a bottom bed in a joint.
• Do not install when rain is expected before the sealant develops a substantial skin.
• For joint widths over 1½” (38 mm), use MasterSeal SL 2.
• Proper application is the responsibility of the user. Field visits by BASF personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

HEALTH, SAFETY AND ENVIRONMENTAL
Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.basf.us, e-mailing your request to basfbscst@basf.com or calling 1(800)433-9517. Use only as directed. For medical emergencies only, call ChemTrec 1(800)424-9300.

LIMITED WARRANTY NOTICE
BASF warrants this product to be free from manufacturing defects and to meet the technical properties on the current Technical Data Guide, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. BASF MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is the replacement of product or refund of the purchase price, at the sole option of BASF. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. BASF WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND. Purchaser must determine the suitability of the products for the intended use and assumes all risks and liabilities in connection therewith. This information and all further technical advice are based on BASF’s present knowledge and experience. However, BASF assumes no liability for providing such information and advice including the extent to which such information and advice may relate to existing third party intellectual property rights, especially patent rights, nor shall any legal relationship be created by or arise from the provision of such information and advice. BASF reserves the right to make any changes according to technological progress or further developments. The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.