

# #602 EPOXY SURFACE SEALER

## DESCRIPTION

#602 is a 100% solids, non sag epoxy paste used primarily for sealing cracks prior to injection with #1001 injection epoxy or #900 polyurethane resin. This FAST SETTING paste enables the user to inject within 30 minutes.

## CAUTION

THIS MATERIAL IS INTENDED FOR INTERIOR USE OR EXTERIOR APPLICATIONS WHERE SURFACE SEALER WILL BE REMOVED AFTER INJECTION RESIN HAS CURED.

## Manufacturer

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## PROPERTIES OF #602 EPOXY SURFACE SEALER

Mix Ratio	1:1 by volume	
Pot Life	5-8 minutes	
Injectable Cure Time	30 minutes	] @77°F
Cure Time	24 hours	

## Benefits

- Easy 1:1 mix ratio
- No shrinkage
- Excellent adhesion to concrete, wood and metals
- Smooth consistency, easy to feather edge
- Non sag

## Cured Properties

Compressive Strength	7,920 psi
Tensile Strength	3,280 psi
Tensile Elongation	.2%
Slant Shear Strength	100% concrete failure
Shore D Hardness	85 – 90

## How to use

### Surface Preparation:

Before application of compound, surface must be clean and sound. Remove all dirt, laitance, grease, curing compounds and other foreign matter. Roughen surface with wire brush or wire wheel.

### Mixing:

Blend one Part A with one Part B by volume until uniform gray color [no streaks]. Incorrect mix ratio will prevent proper cure. Do not mix more than can be used within 5-8 minutes.

### Application:

**Setting surface mount ports**  
Prepare a small batch of #602 for use as an adhesive for setting ports. Apply a thin bead of material around the perimeter of the ports' base.

## CPR PRODUCTS, INC.

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*Application continued:*

Center barrel of port over crack and press into place. Be careful not to plug the opening in the bottom of the port.

**Sealing crack**

Mix additional surface seal material as previously described, then, using a putty knife or margin trowel seal off the crack and around the base of each port. Use forceful strokes of the putty knife or margin trowel while sealing in order to insure proper bond to roughened concrete surface. Apply approximately 1/8" thick layer of material by 3" wide over the center of the crack

**Limitations/ Precautions**

Temperature of substrate must be above 40°F. New concrete must be at least 28 days old. Alteration of #602 with solvents for thinning purposes will prevent proper cure.

Danger! Causes severe eye and skin burns. May cause blindness. Harmful if swallowed. May cause allergic reaction. Do not get into eyes, skin or clothing. Use safety glasses and wear protective rubber gloves. Avoid breathing vapor or mist. Keep container closed. Use only in well ventilated areas. In case of contact, wash immediately with soap and water. Keep away from all food and food containers.

**Cleaning**

All tools and equipment should be cleaned before the system gels. Use M. E. K. Or safety solvent when necessary.

**Packaging**

- 22 oz. Dual Cartridges packed 12 sets per case

**Storage**

#602 should be stored in a dry environment between 60-80°F.

**Technical Service**

Complete technical service and specification services are available from the manufacturer and their authorized representatives.

**Warranty**

All recommendations, statements and technical data contained herein are based on tests we believe to be reliable and correct. CPR Products, Inc. warrants its products to be free of manufacturing defects and that at the time and/or place of shipment our material will meet current published physical properties when applied with ASTM and CPR Products, Inc. standards. CPR Products, Inc. liability is limited to the replacement of the material if found to be defective. As CPR Products, Inc. has no control of the use to which others may put its products, it is recommended the products be tested to determine if suitable for specific application and/or our information is valid in a particular circumstance. Responsibility remains with the architect, engineer, contractor and the owner for the design, application and proper installation of each product. Nothing contained herein shall be construed to be a recommendation to use or as a license to operate under or to infringe any existing patents.

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