



**GENERAL INFORMATION**

## ZAMAC HAMMER-SCREW®

Nail Anchor

**PRODUCT DESCRIPTION**

The Zamac Hammer-Screw is a unique, one-step nail drive anchor featuring a Phillips type head and a screw thread for use in concrete, block, brick or stone. It is available in 1/4" diameter and lengths ranging from 3/4" to 3". With a body formed from corrosion resistant Zamac alloy and a zinc plated carbon steel drive screw, this anchor has been developed as an improvement over standard nailin anchors.

The Zamac Hammer-Screw has been designed to provide a removable anchor with higher tension load capacities compared with traditional nailin when installed in concrete. The anchor is not recommended for overhead, life-safety or sustained tensile loading applications (see performance data section).

**GENERAL APPLICATIONS AND USES**

- Brick ties and masonry anchorage
- Electrical fixtures
- Signage
- Flashing
- Drywall track
- Maintenance
- Surveillance equipment
- Light gage attachments

**FEATURES AND BENEFITS**

- + General purpose anchoring
- + Installs in a variety of base materials
- + Removable anchor - screw can be backed out with a Phillips head driver

**APPROVALS AND LISTINGS**

- Federal GSA Specification - Meets the proof load requirements of FF-S-325C, Group V, Type 2, Class 3, (superseded) and CID A-A 1925A, Type 1

**GUIDE SPECIFICATIONS**

CSI Divisions: 03 16 00 - Concrete Anchors, 04 05 19.16 - Masonry Anchors and 05 05 19 - Post-Installed Concrete Anchors. Anchors shall be Zamac Hammer-Screw anchors as supplied by DEWALT, Towson, MD. Anchors shall be installed in accordance with published instructions and the Authority Having Jurisdiction.

**INSTALLATION AND MATERIAL SPECIFICATIONS**

**Installation Specifications**

| Dimension                    | Anchor Diameter, d |
|------------------------------|--------------------|
|                              | 1/4                |
| ANSI Drill Bit Size (in.)    | 1/4                |
| Fixture Clearance Hole (in.) | 5/16               |
| Head Height (in.)            | 9/64               |
| Head Width (in.)             | 35/64              |

**Material Specifications**

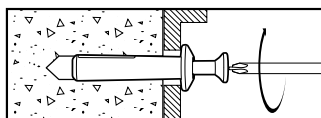
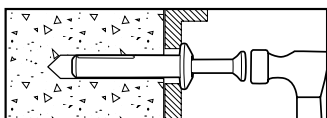
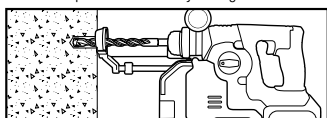
| Anchor Component       | Mushroom Head Carbon Steel Screw   |
|------------------------|------------------------------------|
| Anchor Body            | Zamac Alloy                        |
| Drive Screw            | AISI 1018                          |
| Screw Plating/ Coating | ASTM B 633, SC1, Type III (Fe/Zn5) |

**Installation Guidelines**

1. Drill a hole into the base material to a depth of at least 1/4" deeper than the required embedment. The tolerances of the drill bit used should meet the requirements of ANSI Standard B212.15. Remove dust and debris from the hole during drilling (e.g. dust extractor) or following drilling (e.g. suction, forced air) to extract loose particles created by drilling.

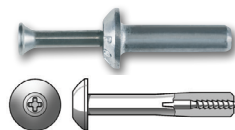
2. Insert the anchor through the fixture. Drive the screw into the anchor body to expand it. Be sure the head is seated firmly against the fixture and that the anchor is at the proper embedment. Take care not to overdrive the screw. This anchor is not recommended for installations at an angle or for use overhead.

Optional: To remove – Press a Phillips screw driver firmly into the screw head and turn counterclockwise. Remove the screw from the anchor body, then pry out the fixture and anchor body simultaneously by working the claw of a hammer under the fixture



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ZAMAC HAMMER-SCREW

**ANCHOR MATERIALS**

- Zamac Alloy body with Carbon Steel Drive Screw

**ANCHOR SIZE RANGE (TYP.)**

- 1/4" x 3/4" to 1/4" x 3" diameter

**SUITABLE BASE MATERIALS**

- Normal-Weight Concrete
- Concrete Masonry (CMU)
- Brick Masonry
- Stone

**MECHANICAL ANCHORS**

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PERFORMANCE DATA

PERFORMANCE DATA

Ultimate and Allowable Load Capacities for Zamac Hammer-Screw in Normal-Weight Concrete<sup>1,2,3,4,5</sup>

| Rod/<br>Anchor<br>Diameter<br>d<br>in.<br>(mm) | Min.<br>Embed.<br>Depth<br>h,<br>in.<br>(mm) | Minimum Concrete Compressive Strength, f'c |                           |                          |                           |                          |                           |                          |                           |                          |                           |                          |                           |
|--|--|--|---------------------------|--------------------------|---------------------------|--------------------------|---------------------------|--------------------------|---------------------------|--------------------------|---------------------------|--------------------------|---------------------------|
|  |  | 2,000 psi                                  |                           |                          |                           | 4,000 psi                |                           |                          |                           | 6,000 psi                |                           |                          |                           |
|  |  | Tension                                    |                           | Shear                    |                           | Tension                  |                           | Shear                    |                           | Tension                  |                           | Shear                    |                           |
|  |  | Ultimate<br>lbs.<br>(kN)                   | Allowable<br>lbs.<br>(kN) | Ultimate<br>lbs.<br>(kN) | Allowable<br>lbs.<br>(kN) | Ultimate<br>lbs.<br>(kN) | Allowable<br>lbs.<br>(kN) | Ultimate<br>lbs.<br>(kN) | Allowable<br>lbs.<br>(kN) | Ultimate<br>lbs.<br>(kN) | Allowable<br>lbs.<br>(kN) | Ultimate<br>lbs.<br>(kN) | Allowable<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                   | 5/8<br>(16)                                  | 675<br>(3.0)                               | 170<br>(0.8)              | 650<br>(2.9)             | 165<br>(0.7)              | 850<br>(3.8)             | 215<br>(1.0)              | 880<br>(3.9)             | 220<br>(1.0)              | 890<br>(4.0)             | 225<br>(1.0)              | 880<br>(3.9)             | 220<br>(1.0)              |
|  | 3/4<br>(19)                                  | 790<br>(3.5)                               | 200<br>(0.9)              | 805<br>(3.6)             | 200<br>(0.9)              | 1,135<br>(5.0)           | 285<br>(1.3)              | 1,115<br>(5.0)           | 280<br>(1.2)              | 1,190<br>(5.3)           | 300<br>(1.3)              | 1,115<br>(5.0)           | 280<br>(1.2)              |
|  | 7/8<br>(22)                                  | 930<br>(4.1)                               | 235<br>(1.0)              | 990<br>(4.4)             | 250<br>(1.1)              | 1,205<br>(5.4)           | 300<br>(1.3)              | 1,230<br>(5.5)           | 310<br>(1.4)              | 1,250<br>(5.6)           | 315<br>(1.4)              | 1,230<br>(5.5)           | 310<br>(1.4)              |
|  | 1-1/8<br>(29)                                | 1,220<br>(5.4)                             | 305<br>(1.4)              | 1,365<br>(6.1)           | 340<br>(1.5)              | 1,350<br>(6.0)           | 340<br>(1.5)              | 1,470<br>(6.5)           | 370<br>(1.6)              | 1,450<br>(6.4)           | 365<br>(1.6)              | 1,470<br>(6.5)           | 370<br>(1.6)              |
|  | 1-3/8<br>(35)                                | 1,325<br>(5.9)                             | 330<br>(1.5)              | 1,555<br>(6.9)           | 390<br>(1.7)              | 1,450<br>(6.4)           | 365<br>(1.6)              | 1,645<br>(7.3)           | 410<br>(1.8)              | 1,530<br>(6.8)           | 385<br>(1.7)              | 1,645<br>(7.3)           | 410<br>(1.8)              |
|  | 1-3/4<br>(44)                                | 1,480<br>(6.6)                             | 370<br>(1.6)              | 1,840<br>(8.2)           | 460<br>(2.0)              | 1,600<br>(7.1)           | 400<br>(1.8)              | 1,910<br>(8.5)           | 480<br>(2.1)              | 1,660<br>(7.4)           | 415<br>(1.8)              | 1,910<br>(8.5)           | 480<br>(2.1)              |
|  | 1-7/8<br>(48)                                | 1,480<br>(6.6)                             | 370<br>(1.6)              | 1,840<br>(8.2)           | 460<br>(2.0)              | 1,600<br>(7.1)           | 400<br>(1.8)              | 1,910<br>(8.5)           | 480<br>(2.1)              | 1,660<br>(7.4)           | 415<br>(1.8)              | 1,910<br>(8.5)           | 480<br>(2.1)              |

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Allowable load capacities listed are calculated using an applied safety factor of 4.0. Anchors are not recommended for use overhead or for life safety. Consideration of safety factors of 20 or higher may be necessary depending on the application, such as in sustained tensile loading applications.
3. Linear interpolation may be used to determine allowable loads for anchors at intermediate embedment depths and compressive strengths.
4. The tabulated load values are applicable to single anchors installed at critical edge and spacing distances. Allowable load capacities are multiplied by reduction factors when anchor spacing or edge distances are less than critical distances.
5. Anchors installed flush with face or end of concrete surface.

Ultimate and Allowable Load Capacities for Zamac Hammer-Screw in Hollow Concrete Masonry<sup>1,2,3,4</sup>

| Nominal<br>Anchor<br>Diameter<br>d<br>in.<br>(mm) | Minimum<br>Embedment Depth<br>h,<br>in.<br>(mm) | f'm ≥ 1,500 psi (10.4 MPa) |                       |                         |                       |
|---|---|----------------------------|-----------------------|-------------------------|-----------------------|
|   |   | Ultimate Load              |                       | Allowable Load          |                       |
|   |   | Tension<br>lbs.<br>(kN)    | Shear<br>lbs.<br>(kN) | Tension<br>lbs.<br>(kN) | Shear<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                      | 5/8<br>(15.9)                                   | 420<br>(1.9)               | 1,160<br>(5.2)        | 85<br>(0.4)             | 230<br>(1.0)          |
|   | 3/4<br>(19.1)                                   | 825<br>(3.7)               | 1,215<br>(5.5)        | 165<br>(0.7)            | 245<br>(1.1)          |
|   | 1<br>(25.4)                                     | 1,000<br>(4.5)             | 1,265<br>(5.7)        | 200<br>(0.9)            | 255<br>(1.1)          |
|   | 1-1/8<br>(28.6)                                 | 1,090<br>(4.9)             | 1,290<br>(5.8)        | 220<br>(1.0)            | 260<br>(1.2)          |
|   | 1-3/8<br>(34.9)                                 | 1,145<br>(5.2)             | 1,345<br>(6.1)        | 230<br>(1.0)            | 270<br>(1.2)          |
|   | 1-1/2<br>(38.1)                                 | 1,145<br>(5.2)             | 1,345<br>(6.1)        | 230<br>(1.0)            | 270<br>(1.2)          |

1. Tabulated load values are for anchors installed in minimum 6-inch wide, Grade N, Type II, medium and normal-weight and lightweight concrete masonry units. Mortar must be Type N, S or M. Masonry compressive strength must be 1,500 psi minimum at the time of installation. Hollow masonry cells may also be grouted or solid.
2. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
3. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Anchors are not recommended for use overhead or for life safety. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as in sustained tensile loading applications.
4. Anchors installed flush with face or end of masonry surface.

MECHANICAL ANCHORS

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**Ultimate and Allowable Load Capacities for Zamac-Hammer Screw in Solid Clay Brick Masonry<sup>1,2,3,4</sup>**

| Nominal Anchor Diameter<br>d<br>in.<br>(mm) | Minimum Embedment Depth<br>h<br>in.<br>(mm) | f'm ≥ 1,500 psi (10.4 MPa) |                       |                         |                       |
|---|---|----------------------------|-----------------------|-------------------------|-----------------------|
|   |   | Ultimate Load              |                       | Allowable Load          |                       |
|   |   | Tension<br>lbs.<br>(kN)    | Shear<br>lbs.<br>(kN) | Tension<br>lbs.<br>(kN) | Shear<br>lbs.<br>(kN) |
| 1/4<br>(6.4)                                | 5/8<br>(15.9)                               | 680<br>(3.1)               | 1,025<br>(4.6)        | 135<br>(0.6)            | 205<br>(0.9)          |
|   | 3/4<br>(19.1)                               | 930<br>(4.2)               | 1,200<br>(5.3)        | 185<br>(0.8)            | 240<br>(1.1)          |
|   | 1<br>(25.4)                                 | 990<br>(4.5)               | 1,350<br>(6.0)        | 200<br>(0.9)            | 270<br>(1.2)          |
|   | 1-1/8<br>(28.6)                             | 1,040<br>(4.7)             | 1,350<br>(6.0)        | 210<br>(0.9)            | 270<br>(1.2)          |
|   | 1-3/8<br>(34.9)                             | 1,150<br>(5.2)             | 1,350<br>(6.0)        | 230<br>(1.0)            | 270<br>(1.2)          |
|   | 1-1/2<br>(38.1)                             | 1,260<br>(5.7)             | 1,350<br>(6.0)        | 250<br>(1.1)            | 270<br>(1.2)          |

1. Tabulated load values are for anchors installed in multiple wythe, minimum Grade SW, solid clay brick masonry walls conforming to ASTM C 62. Mortar must be minimum Type N. Masonry compressive strength must be at the specified minimum at the time of installation (f'm ≥ 1,500 psi).
2. The tabulated values are for anchors installed at a minimum of 16 anchor diameters on center for 100 percent capacity. Spacing distances may be reduced to 8 anchor diameters on center provided the capacities are reduced by 50 percent. Linear interpolation may be used for intermediate spacing.
3. Allowable load capacities listed are calculated using and applied safety factor of 5.0. Anchors are not recommended for use overhead or for life safety. Consideration of safety factors of 20 or higher may be necessary depending upon the application such as in sustained tensile loading applications.
4. Anchors installed flush with face or end of masonry surface.

**DESIGN CRITERIA**

**Combined Loading**

For anchors loaded in both shear and tension, the combination of loads should be proportioned as follows:

$$\left(\frac{N_u}{N_n}\right) + \left(\frac{V_u}{V_n}\right) \leq 1$$

Where:  $N_u$  = Applied Service Tension Load       $V_u$  = Applied Service Shear Load  
 $N_n$  = Allowable Tension Load                       $V_n$  = Allowable Shear Load

**Load Adjustment Factors for Spacing and Edge Distances in Normal-Weight Concrete<sup>1</sup>**

| Anchor Dimension  | Load Type         | Critical Distance (Full Anchor Capacity) | Critical Load Factor    | Minimum Distance (Reduced Capacity) | Minimum Load Factor      |
|-------------------|-------------------|--|-------------------------|-------------------------------------|--------------------------|
| Spacing (s)       | Tension and Shear | $S_{cr} = 10d$                           | $F_{NS} = F_{VS} = 1.0$ | $S_{min} = 5d$                      | $F_{NS} = F_{VS} = 0.50$ |
| Edge Distance (c) | Tension           | $C_{cr} = 12d$                           | $F_{NC} = 1.0$          | $C_{min} = 6d$                      | $F_{NC} = 0.80$          |
|                   | Shear             | $C_{cr} = 12d$                           | $F_{VC} = 1.0$          | $C_{min} = 6d$                      | $F_{VC} = 0.50$          |

1. Allowable load values found in the performance data tables are multiplied by reduction factors when anchor spacing or edge distances are less than critical distances. Linear interpolation is allowed for intermediate anchor spacing and edge distances between critical and minimum distances. When an anchor is affected by both reduced spacing and edge distance, the spacing and edge reduction factors must be combined (multiplied). Multiple reduction factors for anchor spacing and edge distance may be required depending on the anchor group configuration.

**ORDERING INFORMATION**

**Mushroom Head with No. 2 Phillips Head Screw**

| Cat No. | Anchor Size   | Drill Diameter | Std. Box | Std. Carton | WT./100 |
|---------|---------------|----------------|----------|-------------|---------|
| 2839    | 1/4" x 3/4"   | 1/4"           | 100      | 500         | 1-1/2   |
| 2840    | 1/4" x 1"     | 1/4"           | 100      | 500         | 1-3/4   |
| 2842    | 1/4" x 1-1/4" | 1/4"           | 100      | 500         | 2-1/4   |
| 2844    | 1/4" x 1-1/2" | 1/4"           | 100      | 500         | 2-1/2   |
| 2846    | 1/4" x 2"     | 1/4"           | 100      | 500         | 3       |
| 2848    | 1/4" x 2-1/4" | 1/4"           | 100      | 500         | 3-1/2   |
| 2850    | 1/4" x 3"     | 1/4"           | 100      | 500         | 4-1/4   |



The published size includes the diameter and length of the anchor measured from under the shoulder of the anchor body.

**Master Pack**

| Cat No. | Anchor Size   | Drill Diameter | Std. Carton | WT./100 |
|---------|---------------|----------------|-------------|---------|
| 2939    | 1/4" x 3/4"   | 1/4"           | 1,000       | 1-1/2   |
| 2940    | 1/4" x 1"     | 1/4"           | 1,000       | 1-3/4   |
| 2942    | 1/4" x 1-1/4" | 1/4"           | 1,000       | 2-1/4   |
| 2944    | 1/4" x 1-1/2" | 1/4"           | 1,000       | 2-1/2   |
| 2946    | 1/4" x 2"     | 1/4"           | 1,000       | 3       |
| 2948    | 1/4" x 2-1/4" | 1/4"           | 1,000       | 3-1/2   |
| 2949    | 1/4" x 3"     | 1/4"           | 1,000       | 4-1/4   |

The published size includes the diameter and length of the anchor measured from under the shoulder of the anchor body.

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