



LUCAS *Coatings & Mastics for the Roofing Trade*

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PRODUCT DATA BULLETIN

#771 FLASHING CEMENT

PURPOSE

Lucas #771 Flashing Cement is a Premium Grade trowel-applied Flashing Cement used to install, repair or rebuild roof flashings at parapet walls, gravel stops, stacks, vents, monitors and similar applications. #771 may be used with fiberglass, polyester fabrics or roll roofing for permanent repairs. If repairing modified bitumen please refer to our #776 Elite™ Rubberized Flashing Cement. For repairs to wet or underwater surfaces please refer to our #779 Mastic Roof Cement or to #776.

PRODUCT DESCRIPTION

#771 Flashing Cement is manufactured from refined asphalt, petroleum solvents and non-asbestos reinforcing fibers. It applies fast and smooth, breaks cleanly off the trowel without stringing, yet stays in place, even when hot-mopped. No asbestos, slate flour, limestone dust or other extenders are used.

APPLICATION

The surface to be repaired must be clean, dry and free of debris. Apply #771 Flashing Cement evenly with a pointed roofer's trowel or gloved hand. #771 should be applied 1/8 to 1/4 of an inch thick and may be reinforced with glass membrane or polyester fabric to strengthen the repair. When making a permanent repair to a blister, open up the area and allow it to dry thoroughly. Clean up with Lucas #125 Safe Solve™.

CAUTION

Combustible mixture; keep away from heat and open flames. Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. If swallowed, do not induce vomiting. Keep out of reach of children. Read MSDS prior to use.

California Proposition 65 Warning: This product may contain chemicals known to the State of California to cause cancer, birth defects and/or reproductive harm.

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#771 SPECIFICATION

Applicable Specification	ASTM D 4586 Type I
Recommended rate of application	1/8 to 1/4 inch thick
% Asphalt	55 min
% Solids	72 min
% Non-volatile	80 max
Weight per gallon	8.5 lbs.
Flash Point (TCC)	+100F° (38.7°C)
VOC	less than 250 g/l
Container Sizes	1, 3, 5, 55



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