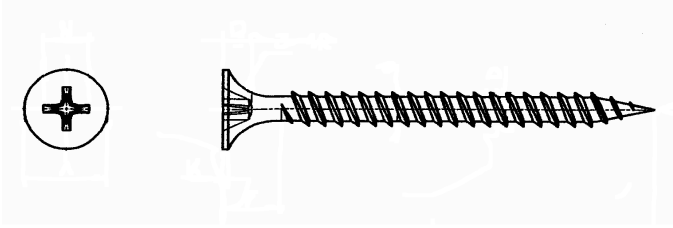


Technical Data Sheet



**Bugle Head, No. 2 Phillips Recess, Fine Thread (14 T.P.I)
GFBP6114, #6 x 1 1/4", Black Phosphate
PAM Fastening Technology, Inc.**

Head Diameter	8.00 – 8.50 mm
Major Diameter	3.40-3.60 mm
Minor Diameter	2.30 – 2.50 mm
Length	31.75 ± .8 mm
Access Depth	2.64 – 3.00 mm
Wire Diameter	2.70 mm
Surface Hardness	500-750 HV
Core Hardness	450 – 240 HV
Breaking Torque	min. 28 (KG/CM)
Penetration	1/2"
Withdrawal	360 LBS.
Material	C1018
Salt Spray Test (ASTM B-117)	48 Hours +
Bent Testing	15°

All fasteners manufactured for PAM Fastening Technology, Inc. are of a non-chemical hazardous nature.

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

PAM[®]

PAM Fastening Technology, Inc.

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