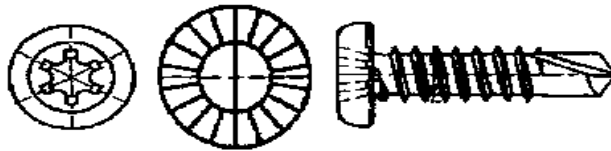


Technical Data Sheet



**Flat Head, Serrated underside, PAMDrive Recess,
Self Drilling Screw,
Hardened, Clear Zinc
SD121834, #12-18 x 3/4”
PAM Fastening Technology, Inc.**

Head Diameter	8.70 – 9.30 mm
Major Diameter	5.46 – 5.28 mm
Min. Diameter	4.70 mm
Length	19.05 ±.08 mm
Access Depth	2.16 – 2.41 mm
Wire Diameter	4.70 mm
Surface Hardness	550 – 750 HV
Core Hardness	250 – 450 HV
Breaking Torque	Min. 106 (KG/CM)
Withdrawal/Pullout	6760 N (ultimate)
Material	C1022
Salt Spray Test (ASTM B-117)	24 HR.
Bent Testing	15°+

Important Notice: The details in our sheets and other PAM publications are provided to the best of our knowledge. The contents, however, are not legally binding. In all cases we recommend that preliminary tests be carried out by the customer. In all respects our general terms of sale shall apply.

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