

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 1/10
(30646525/SDS_GEN_US/EN)

1. Identification

Product identifier used on the label

MasterFlow 648 Low Dust Part B

Recommended use of the chemical and restriction on use

Recommended use*: for industrial and professional users

* The "Recommended use" identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Details of the supplier of the safety data sheet

Company:

BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300
BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: No applicable information available.

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Skin Corr./Irrit.	1B	Skin corrosion/irritation
Eye Dam./Irrit.	1	Serious eye damage/eye irritation
Skin Sens.	1B	Skin sensitization
Aquatic Acute	3	Hazardous to the aquatic environment - acute
Aquatic Chronic	3	Hazardous to the aquatic environment - chronic

Label elements

Pictogram:

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 2/10
(30646525/SDS_GEN_US/EN)



Signal Word:
Danger

Hazard Statement:

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H402 Harmful to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements (Prevention):

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P260 Do not breathe dust or mist.
P273 Avoid release to the environment.
P272 Contaminated work clothing should not be allowed out of the workplace.
P264 Wash with plenty of water and soap thoroughly after handling.

Precautionary Statements (Response):

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Precautionary Statements (Storage):

P405 Store locked up.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste collection point.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

<u>CAS Number</u>	<u>Weight %</u>	<u>Chemical name</u>
112-24-3	>= 25.0 - < 50.0%	triethylenetetramine
90-72-2	>= 10.0 - < 15.0%	2,4,6-tris(dimethylaminomethyl)phenol
112-57-2	>= 3.0 - < 10.0%	3,6,9-triazaundecamethylene-1,11-diamine
71074-89-0	>= 1.0 - < 3.0%	Phenol, bis[(dimethylamino)methyl]-

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 3/10
(30646525/SDS_GEN_US/EN)

4. First-Aid Measures

Description of first aid measures

General advice:

First aid personnel should pay attention to their own safety. Immediately remove contaminated clothing.

If inhaled:

If difficulties occur after vapour/aerosol has been inhaled, remove to fresh air and seek medical attention.

If on skin:

After contact with skin, wash immediately with plenty of water and soap. Under no circumstances should organic solvent be used. If irritation develops, seek medical attention.

If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

If swallowed:

Rinse mouth immediately and then drink plenty of water, seek medical attention. Do not induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Hazards: No applicable information available.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:
foam, water spray, dry powder, carbon dioxide

Unsuitable extinguishing media for safety reasons:
water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting:
carbon dioxide, carbon monoxide, harmful vapours, nitrogen oxides, fumes/smoke, carbon black

Advice for fire-fighters

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 4/10
(30646525/SDS_GEN_US/EN)

Protective equipment for fire-fighting:
Wear a self-contained breathing apparatus.

Further information:

The degree of risk is governed by the burning substance and the fire conditions. If exposed to fire, keep containers cool by spraying with water. Collect contaminated extinguishing water separately, do not allow to reach sewage or effluent systems. Contaminated extinguishing water must be disposed of in accordance with official regulations.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Do not breathe vapour/aerosol/spray mists. Wear eye/face protection. If exposed to high vapour concentration, leave area immediately. Use personal protective clothing. Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions

Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater.

Methods and material for containment and cleaning up

For small amounts: Pick up with inert absorbent material (e.g. sand, earth etc.). Dispose of contaminated material as prescribed.
For large amounts: Pump off product.

7. Handling and Storage

Precautions for safe handling

Avoid aerosol formation. Avoid inhalation of mists/vapours. Avoid skin contact. No special measures necessary provided product is used correctly.

Protection against fire and explosion:
Product is not explosive.

Conditions for safe storage, including any incompatibilities

Observe VCI storage rules.

Suitable materials for containers: High density polyethylene (HDPE)

Further information on storage conditions: Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame. Protect from direct sunlight.

8. Exposure Controls/Personal Protection

No occupational exposure limits known.

Advice on system design:

No applicable information available.

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 5/10
(30646525/SDS_GEN_US/EN)

Personal protective equipment

Respiratory protection:

Wear appropriate certified respirator when exposure limits may be exceeded.

Hand protection:

Wear chemical resistant protective gloves., Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection:

Safety glasses with side-shields.

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures:

Do not inhale gases/vapours/aerosols. Avoid contact with the skin, eyes and clothing. Avoid exposure - obtain special instructions before use. Handle in accordance with good building materials hygiene and safety practice. Wearing of closed work clothing is recommended. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. At the end of the shift the skin should be cleaned and skin-care agents applied. Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks).

9. Physical and Chemical Properties

Form:	liquid	
Odour:	amine-like	
Odour threshold:	No applicable information available.	
Colour:	amber to yellowish	
pH value:	The product has not been tested.	
Melting point:	No applicable information available.	
Boiling point:	approx. 205.00 °C Cannot be distilled without decomposition at normal pressure.	(ASTM D 86)
Sublimation point:	No applicable information available.	
Flash point:	163.00 °C	(calculated)
Flammability:	not flammable	
Lower explosion limit:	No applicable information available.	
Upper explosion limit:	No applicable information available.	
Autoignition:	not determined	
Vapour pressure:	No applicable information available.	
Density:	approx. 0.96 g/cm ³ (20 °C)	
Relative density:	No applicable information available.	
Vapour density:	No applicable information available.	
Partitioning coefficient n-octanol/water (log Pow):	No applicable information available.	
Thermal decomposition:	No decomposition if stored and handled as prescribed/indicated.	
Viscosity, dynamic:	70.000 mPa.s	(OECD 114)
Solubility in water:	The product has not been tested.	
Solubility (quantitative):	No applicable information available.	
Solubility (qualitative):	No applicable information available.	
Evaporation rate:		
Other Information:	If necessary, information on other physical and chemical parameters is indicated in this section.	

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 6/10
(30646525/SDS_GEN_US/EN)

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Oxidizing properties:
Not an oxidizer.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

Conditions to avoid

See MSDS section 7 - Handling and storage.

Incompatible materials

strong acids, strong bases, strong oxidizing agents, strong reducing agents

Hazardous decomposition products

Decomposition products:
No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:
No decomposition if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single ingestion. Based on available Data, the classification criteria are not met.

Inhalation

No applicable information available.

Assessment other acute effects

No applicable information available.

Irritation / corrosion

Assessment of irritating effects: Corrosive! Damages skin and eyes. May cause severe damage to the eyes.

Sensitization

Assessment of sensitization: Sensitization after skin contact possible.

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 7/10
(30646525/SDS_GEN_US/EN)

Aspiration Hazard

No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: No reliable data was available concerning repeated dose toxicity. Based on available Data, the classification criteria are not met.

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Reproductive toxicity

Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Teratogenicity

Assessment of teratogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Other Information

The product has not been tested. The statement has been derived from the properties of the individual components.

Symptoms of Exposure

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Persistence and degradability

Assessment biodegradation and elimination (H₂O)

Inherently biodegradable. The insoluble fraction can be removed by mechanical means in suitable waste water treatment plants.

The polymer component of the product is poorly biodegradable.

Bioaccumulative potential

Assessment bioaccumulation potential

Discharge into the environment must be avoided.

Mobility in soil

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 8/10
(30646525/SDS_GEN_US/EN)

Assessment transport between environmental compartments

No data available.

Additional information

Other ecotoxicological advice:

Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with national, state and local regulations. Residues should be disposed of in the same manner as the substance/product. Do not discharge into drains/surface waters/groundwater.

Container disposal:

Contaminated packaging should be emptied as far as possible; then it can be passed on for recycling after being thoroughly cleaned.

14. Transport Information

Land transport

USDOT

Hazard class:	8
Packing group:	III
ID number:	UN 1760
Hazard label:	8
Proper shipping name:	CORROSIVE LIQUID, N.O.S. (contains 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL, TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE)

Sea transport

IMDG

Hazard class:	8
Packing group:	III
ID number:	UN 1760
Hazard label:	8
Marine pollutant:	NO
Proper shipping name:	CORROSIVE LIQUID, N.O.S. (contains 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL, TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE)

Air transport

IATA/ICAO

Hazard class:	8
Packing group:	III
ID number:	UN 1760
Hazard label:	8
Proper shipping name:	CORROSIVE LIQUID, N.O.S. (contains 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL, TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE)

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 9/10
(30646525/SDS_GEN_US/EN)

15. Regulatory Information

Federal Regulations

Registration status:

Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

State regulations

State RTK

<u>State RTK</u>	<u>CAS Number</u>	<u>Chemical name</u>
NJ	112-24-3	triethylenetetramine
	112-57-2	3,6,9-triazaundecamethylene-1,11-diamine
PA	112-24-3	triethylenetetramine
	112-57-2	3,6,9-triazaundecamethylene-1,11-diamine

NFPA Hazard codes:

Health: 3 Fire: 1 Reactivity: 0 Special:

16. Other Information

SDS Prepared by:

BASF NA Product Regulations
SDS Prepared on: 2018/04/03

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

IMPORTANT: WHILE THE DESCRIPTIONS, DESIGNS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE, IT IS PROVIDED FOR YOUR GUIDANCE ONLY. BECAUSE MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION/USE, WE RECOMMEND THAT YOU MAKE TESTS TO DETERMINE THE SUITABILITY OF A PRODUCT FOR YOUR PARTICULAR PURPOSE PRIOR TO USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. FURTHER, YOU EXPRESSLY UNDERSTAND AND AGREE THAT THE DESCRIPTIONS, DESIGNS, DATA, AND INFORMATION FURNISHED BY OUR COMPANY HEREUNDER ARE GIVEN GRATIS AND WE ASSUME NO

Safety Data Sheet

MasterFlow 648 Low Dust Part B

Revision date : 2018/04/03
Version: 1.1

Page: 10/10
(30646525/SDS_GEN_US/EN)

OBLIGATION OR LIABILITY FOR THE DESCRIPTION, DESIGNS, DATA AND INFORMATION
GIVEN OR RESULTS OBTAINED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.
END OF DATA SHEET